

# ALUMINUM FITTINGS



## ICA 90° W/L Fittings Size

RPR Fittings Number
Sproule Aluminum Fittings Number

Pipe Size	Insulation Thickness																	
	1"		1 1/2"		2"		2 1/2"		3"		3 1/2"		4"		4 1/2"		5"	
1/2"	#2	#2	#5	#5	#8	#8	#10	#10										
3/4"	#2	#2	#5	#5	#8	#8	#10	#10			#23	#27	#15	#59				
1"	#3	#3	#6	#6	#11	#11	#22	#12	#23	#23	#15	#59	#26	#60				
1 1/4"	#3	#3	#9	#9	#11	#18			#23	#23	#15	#59	#25	#60				
1 1/2"	#4	#4	#9	#9	#18	#18	#23	#27	#15	#59	#25	#25	#26	#61				
2"	#7	#7	#10	#10	#16	#16	#20	#27	#38	#38	#25	#25	#26	#61				
2 1/2"	#13	#13	#16	#16	#20	#27	#30	#24	#25	#25	#25	#26	#39	#39				
3"	#14	#14	#16	#19	#22	#22	#24	#24	#25	#25	#26	#61	#39	#39	#34	#34		
3 1/2"	#21	#22	#21	#21	#24	#27	#25	#25	#33	#33	#31	#31	#34	#34				
4"	#17	#17	#21	#21	#27	#27	#30	#30	#33	#33	#31	#31	#34	#34	#45	#45	#57	#52
4 1/2"	#28	#28	#27	#27	#30	#30	#33	#33	#39	#39	#34	#34						
5"	#28	#28	#29	#29	#36	#36	#33	#38	#39	#39	#40	#45	#40	#57				
6"	#32	#32	#35	#35	#37	#37	#39	#39	#44	#44	#57	#57	#57	#57	#52	#52	#52	#52
7"			#37	#37	#39	#39	#44	#44	#47	#47	#57	#57	#52	#52				
8"	#41	#41	#42	#42	#43	#43	#47	#47	#49	#49	#52	#52	#53	#53				
9"	#42	#42	#43	#43	#47	#47	#49	#49	#52	#52	#53	#53						
10"	#46	#46	#50	#50	#51	#51	#55	#55	#56	#54								
12"	#56	#48	#55	#58	#56	#56												

## ICA 90° SCR Fittings Size

Pipe Size	Insulation Thickness											
	1"		1 1/2"		2"		2 1/2"		3"		3 1/2"	
1/2"	#2	#2	#5	#5	#8	#8			#18	#23		
3/4"	#2	#2	#5	#5	#8	#8	#11	#11	#21	#21	#22	#27
1"	#3	#3	#6	#6	#11	#11	#12	#12	#23	#59	#25	#60
1 1/4"	#3	#3	#8	#8	#11	#11	#12	#12	#23	#29		
1 1/2"			#8	#8	#12	#12	#23	#27	#15	#15		
2"	#8	#6	#11	#11	#18	#18	#23	#59	#15	#15	#25	#25
2 1/2"	#9	#9	#21	#23	#23	#27	#15	#15	#25	#25		
3"	#11	#11	#21	#23	#23	#27	#22	#25	#25	#25		
4"	#18	#20	#23	#27	#25	#60	#25	#25	#33			
6"					#33	#33						

**Our technical staff is ready to assist you!**  
**For more data or free samples call us at 610-377-6100 or email us at [service@icafittings.com](mailto:service@icafittings.com).**

Our Technical Staff is available to assist purchasers in obtaining the best results from our products. Recommendations are based upon tests and information believed to be reliable. However, since we have no control over the methods and conditions of application, transportation, storage or handling of our products, recommendations and sales are made on condition that we assume no responsibility beyond the purchase price of our material. No representative of our company has authority to change or extend this condition of sale.